

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 81754

Friday, March 16, 2012 3:38:13 PM

81754

Page 2

Item ID: D4030-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Long Basket Assembly (350)
Start Date: 3/19/2012 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/6/2012 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

PP 8/38

12/4/5

MF

12-04-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, March 16, 2012 3:38:12 PM

Page 1

Work Order ID: 81754

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/19/2012

Required Date: 4/6/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
10.04.20 verified by:EC IPP Rev:B as per dwg revB DD
IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4086-210-200 Placard, Max Load		Manufactured	No				Each	5.0000					
------------------------------------	--	--------------	----	--	--	--	------	--------	--	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST122	4	
66275	1	
76298	3	
ST124	1	
64869	1	

D2530 Handle Weldment		Manufactured	No			100	Each	8.0000	1				
--------------------------	--	--------------	----	--	--	-----	------	--------	---	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST506	8	
77030	2	
78965	6	

D2535 Spring		Manufactured	No			100	Each	42.0000	2				
-----------------	--	--------------	----	--	--	-----	------	---------	---	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST504	42	
77488	42	

D2537 Bushing		Manufactured	No			100	Each	32.0000	2				
------------------	--	--------------	----	--	--	-----	------	---------	---	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST504	32	
77055	32	

D3913-041 Long Basket Base Assembly, 350		Manufactured	No			100	Each	0.0000	1				
---	--	--------------	----	--	--	-----	------	--------	---	--	--	--	--

D3914-041 Long Basket Lid Assembly (350)		Manufactured	No			100	Each	0.0000	1				
---	--	--------------	----	--	--	-----	------	--------	---	--	--	--	--

B 720518

B 76087 X SP

SP²

2x
SP² 12-04-04

2x
1 5/2/04/04
1 5/2/04/04

B 81759 (K)
B 81758 (K)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, March 16, 2012 3:38:12 PM

Page 2

Work Order ID: 81754

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/19/2012

Required Date: 4/6/2012

Start Qty: 1.00

Required Qty: 1.00

D3917-3 Washer	Manufactured	No	100	Each	115.0000	6	6
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST070	115			
			76956	4			
			80598	9			
			81205	102			
D3953-3 Gas Spring Stud, Lid	Manufactured	No	100	Each	24.0000	2	2
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST075	24			
			76659	4			
			78042	20			
D3953-7 Spring Spacer	Manufactured	No	100	Each	12.0000	2	2
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST075	12			
			76295	12			
D3953-9 Gas Spring Washer	Manufactured	No	100	Each	16.0000	2	2
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST075	16			
			78916	16			
D3953-17 Gas Spring Spacer	Manufactured	No	100	Each	5.0000	2	2
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST075	5			
			76294	5			
D3953-19 Gas Spring Bracket	Manufactured	No	100	Each	13.0000	1	1
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST075	13			
			75227	13			

Friday, March 16, 2012 3:38:12 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, March 16, 2012 3:38:12 PM

Page 3

Work Order ID: 81754

Parent Item: D4030-041

Start Date: 3/19/2012

Required Date: 4/6/2012

Parent Item Name: Long Basket Assembly (350)

Start Qty: 1.00

Required Qty: 1.00

D3953-21	Manufactured	No	100	Each	0.0000	1
Gas Spring Bracket						
D3969-3	Manufactured	No	100	Each	14.0000	1
Spring (Basket Lid)						

B¹8/207 SP
B81887 SP

Location	Loc Qty	Loc Code
ST272	14	
64285	1	
73515	13	

AN3-14A	Purchased	No	100	Each	92.0000	4
Bolt						

4 SP 4

Location	Loc Qty	Loc Code
ST352	92	
119328	92	

AN3-16A	Purchased	No	100	Each	135.0000	2
Bolt						

4x
2 SP 2

Location	Loc Qty	Loc Code
ST352	135	
117441	49	
118628	36	
120986	50	

AN5-17A	Purchased	No	100	Each	80.0000	4
Bolt						

2x
4 SP 4

Location	Loc Qty	Loc Code
ST338	80	
117872	42	
120498	38	

AN4-12	Purchased	No	100	Each	86.0000	3
Bolt						

4x
3 SP 3 12-01-04

Location	Loc Qty	Loc Code
ST357	86	
118626	11	
119775	25	
120986	50	

3x

Friday, March 16, 2012 3:38:12 PM

Shop Packet Print

Page 3

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, March 16, 2012 3:38:12 PM

Page 4

Work Order ID: 81754

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/19/2012

Required Date: 4/6/2012

Start Qty: 1.00

Required Qty: 1.00

AN310-4	Purchased	No	100	Each	72.0000	3	Sp 3
NUT							
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
		ST344	72				
		120124	22				3x
		120518	25				
		121011	25				
AN310C4	Purchased	No	100	Each	46.0000	2	Sp 2 1146 Sp
Nut							
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
		ST344	46				
		119324	16				
		120360	30				
MS21042L3	Purchased	No	100	Each	3,041.0000	6	Sp 6
Nut							
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
		ST300	3041				
		117441	16				
		117885	32				
		118451	5				
		118927	3				
		119017	2812				6x
		119075	173				
MS21042L5	Purchased	No	100	Each	1,598.0000	4	Sp 4 12-04-04
Nut							
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
		ST300	1598				
		116105	5				
		116548	43				
		117611	42				
		118179	8				
		119109	1500				4x

Friday, March 16, 2012 3:38:12 PM

Shop Packet Print

Page 4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, March 16, 2012 3:38:12 PM

Page 5

Work Order ID: 81754

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 3/19/2012

Required Date: 4/6/2012

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

100

Each

311.0000

3

Cotter Pin

Location

Loc Qty

Loc Code

ST309

311

17566

311

MS24665-300

Purchased

No

100

Each

208.0000

2

Cotter Pin

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

8

116823

8

NAS1149F0432P

Purchased

No

100

Each

322.0000

6

Washer

Location

Loc Qty

Loc Code

ST275

322

120360

122

121060

200

NAS1149F0563P

Purchased

No

100

Each

89.0000

4

Washer

Location

Loc Qty

Loc Code

ST275

89

117735

89

NAS1149F0332P

Purchased

No

100

Each

654.0000

8

WASHER

Location

Loc Qty

Loc Code

ST275

654

117735

37

119225

14

120498

200

120910

200

120986

200

17317

3

Friday, March 16, 2012 3:38:13 PM

Shop Packet Print

Page 5

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, March 16, 2012 3:38:13 PM

Page 6

Work Order ID: 81754

Parent Item: D4030-041

Start Date: 3/19/2012

Required Date: 4/6/2012

Parent Item Name: Long Basket Assembly (350)

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

2,526.0000

2

Washer

SP 12-04-04

Location

Loc Qty

Loc Code

ST297

2526

117291

1526

119124

1000

2x

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

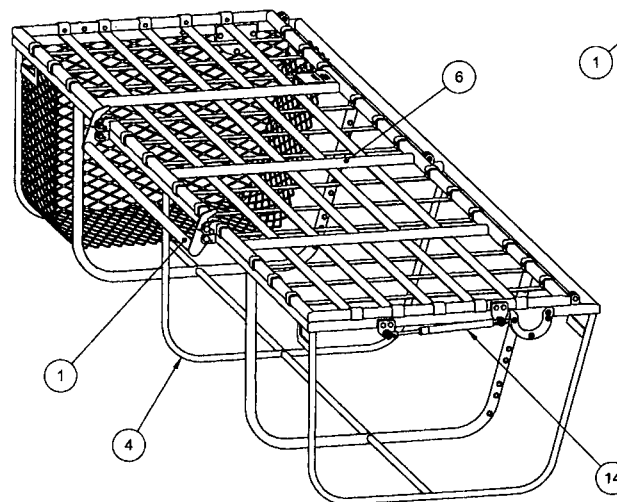
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

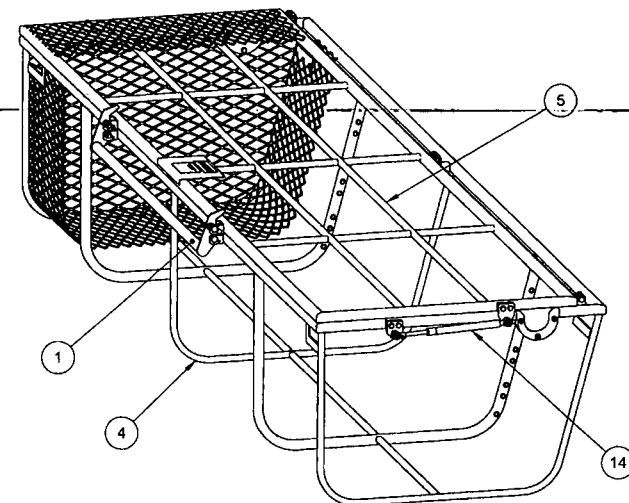
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET LID ASSY (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

RELEASED
10.08.12.07
ECN 10-596

C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D8-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3)	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.08
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	JP		
CHECKED	JP		
MFG. APPR.	JFS		
APPROVED	JP		
DE APPR.	#		
DATE	10.07.23		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		DRAWING NO. D4030	REV. C
TITLE LONG BASKET ASSY (350)		SCALE	SHEET 1 OF 3
DATE		NTS	

COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

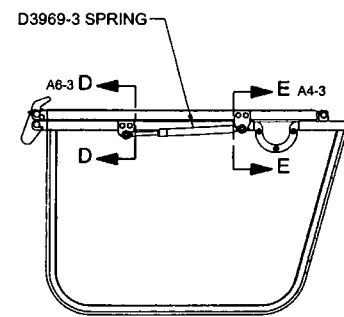
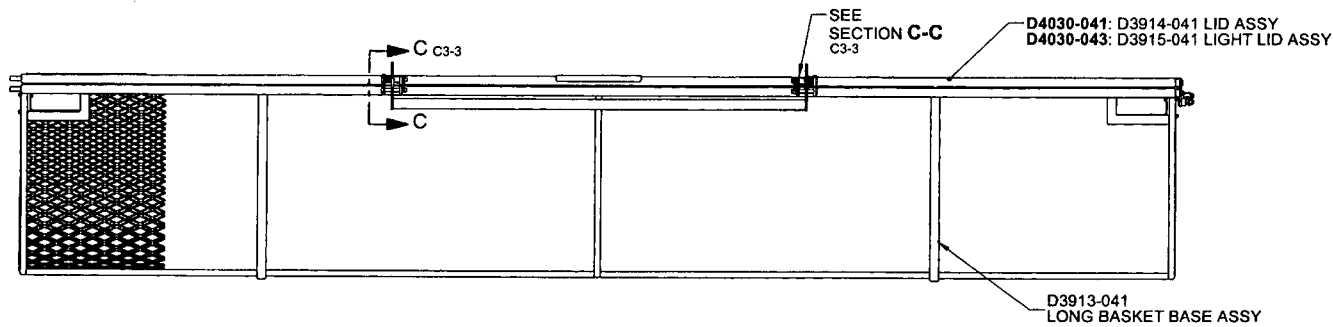
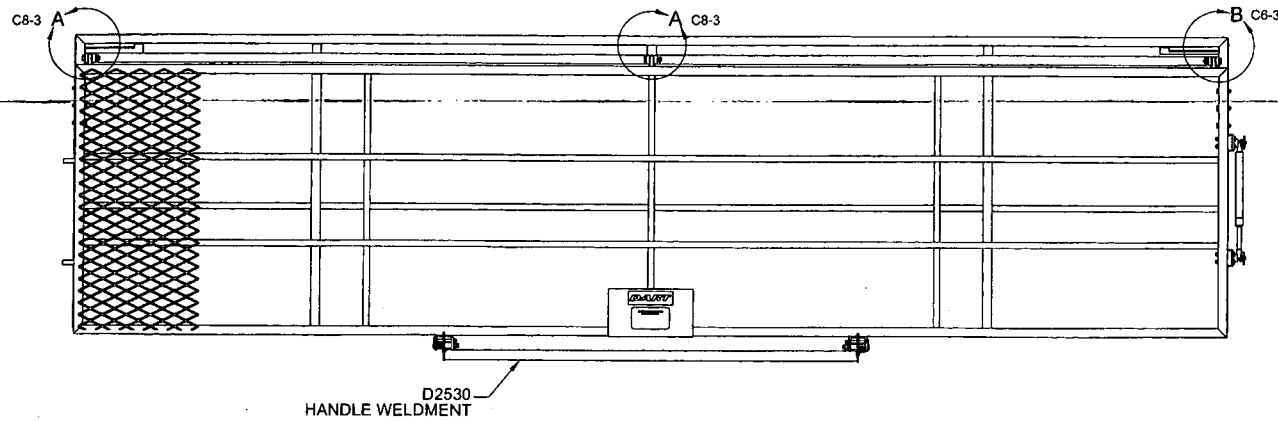
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.17

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	SES	D4030	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350) _ _ NTS	
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

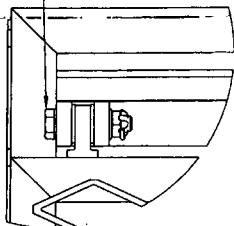
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

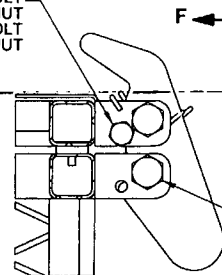
NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



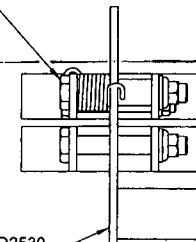
DETAIL A D8-2
D5-2

D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT



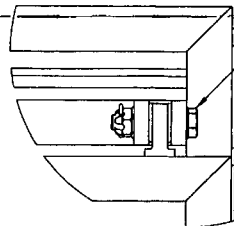
SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW F-F C3-3

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D3-2

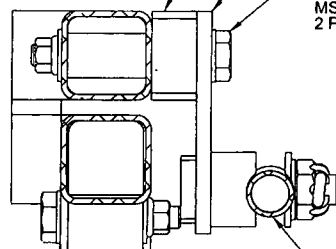
D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION E-E B1-2

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

RELEASED
10.08.124

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	12	HAWKESBURY, ONTARIO, CANADA	
CHECKED	12	DRAWING NO.	REV. C
MFG. APPR.	JFS	D4030	SHEET 3 OF 3
APPROVED	12	TITLE	SCALE
DE APPR.	12	LONG BASKET ASSY (350) — NTS	
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries